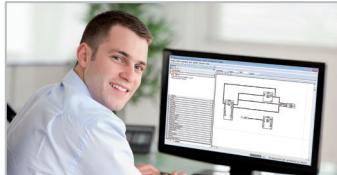


Freelance Engineering



System and Application

- Engineering - System Configuration
- Engineering - IEC 61131-3 Programming
- Engineering - Functions and Function Blocks



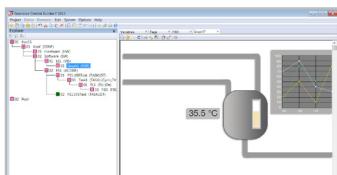
Process Stations

- Engineering - Process Stations
- Engineering - I/O Modules for AC 700F / AC 900F
- Engineering - Process Station - Rack System
- Engineering - S700 I/O Modules



Fieldbus

- Engineering - Communication and Fieldbuses
- Engineering - IEC 60870-5 Telecontrol Library

Freelance Operations
Operator Station

- Engineering - Operator Station Configuration
- Engineering - Trend Server
- Engineering - Security Lock



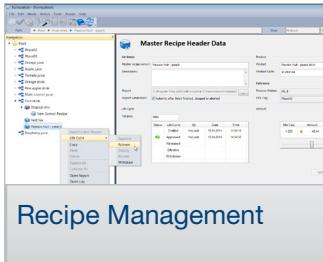
Open Connectivity

- Engineering - OPC Server F
- Engineering - OPC Tunnel
- Reference Manual - DMS / API

A	B	C	D
BDM			
TagList			
1	2	3	4
Name	FBType	Area	ShortComment
4 FI10	M_ANA	A	Inlet Flow Inle
5 FI21	M_ANA	C	Out Flow 21 Out
6 FI50	M_ANA	A	Inlet Flow Inle
7 FI61	M_ANA	C	Out Flow 21 Out
8 FI830F_5_F2	FI830F	-	
9 FU10	SIM_FU1	-	SIM FU10 Sim

Bulk Data Manager

- Engineering - Bulk Data Manager



Recipe Management

- Engineering - Formulation